

# INSTALLATION GUIDE

## WOOD SIDING PANEL

The video is available at [www.impexstones.com](http://www.impexstones.com)

This installation guide applies to 3D Wood, Lounge, Navaro as well as Exotic Walnut and Gross Maple. Impex Stone wood siding panels can be installed indoor while respecting the recommendations of the National Building Code and any other regulations in place. If you have doubts or questions, please contact our customer service. Before proceeding with the installation, make sure to verify all the products. Each panel installed will be considered as having been verified and accepted by the owner. No claim on the final result will be accepted once the installation is completed.

The customer must make sure that the product purchased is suitable for the desired installation. Once again, if you have any doubts or questions, please contact our customer service department. Since Impex Stone has absolutely no control over the proper preparation of the surfaces, the method of application or the ability of the installer, no guarantee on the implicit or explicit result can be offered.

### STEP 1 - CALCULATE THE SURFACE AREA

To find out the total number of square feet required, multiply height by width of the wall. Deduct the total number of square feet for all the openings on the wall. Expect a loss between 3 to 5% for cuts depending on the complexity of the project. Please note that a 5% acceptable imperfection of the siding is not included in the preceding loss for cuts percentage. The retailer may help with these calculations when you purchase the product.

### STEP 2 - TOOLS REQUIRED

Miter saw	Finish nailer	Rotozip (or similar tool)
Measuring tape	Level	Security glasses
PL adhesive tubes	Square	18 Gauge finishing nails

### STEP 3 - ADHESIVE PRODUCT

For wood siding it is recommended to use the PL adhesive.

Before using any other adhesive product, please refer to the adhesive manufacturer instructions before proceeding with the installation.

### STEP 4 - SURFACE PREPARATION

Careful preparation of the surface is an essential step to the success of the final result. Most problems attributed to wood sidings are, in fact, caused by an improper preparation of the surface which has to be clean, uniform, free of dust, dirt, oil, wax, soot, mold, powder, flakes, etc.

**Important:** Please note that the wood siding will not correct any apparent or pronounced defects of the wall. It is therefore essential to make sure the wall or the surface to cover is in good condition prior to starting the installation.

### STEP 5 - WOOD SIDING INSTALLATION

Once you have calculated the required quantities, received the products and prepared the surface, you are now the principal contractor of your work. Follow these steps to install the stones properly:

**Important:** The wood sidings must be stored in the room where the installation will be done at least 72 hours prior to the installation. It is essential for the panels to become acclimatized to the room conditions.



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## STEP 5 - WOOD SIDING INSTALLATION (second part)

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1. Open all the boxes and take out the panels. Make sure to select the panels according to the thickness and the color variation in the wood essence to obtain the desired results. The placement selection of each 3D wood siding will ensure the representative assembly of the final look. If some panels are damaged, put them aside to be used for cuts.

**Important:** Wood sidings from the LOUNGE collection (chrome and bronze) are available in 3 different thicknesses. If you choose to install moldings, you cannot use 1 inch thick panels in since the moldings are not designed for this thickness.

2. Install the appropriate contour moldings. For outlets and any other openings, you must use moldings cut to a 45 degree angle for finishing.

3. Draw a level line on the wall at the top of the first panel.

4. If necessary, apply some dye on the apparent cuts.

5. On the back panel, spread 2 lines of the PL glue. With the finish nailer, fix 4 nails per panel.

**Attention:** For Walnut and Maple sidings, fix the nails into the MDF panel and not on the front of the finished product.

6. Verify the level of each row and adjust it if necessary.

**Important:** For an installation near a fireplace, please check with the manufacturer and respect the established standards.

## WARRANTY

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Impex Stone products have a limited warranty of 10 years from the date of purchase (proof required) when the installation is done in accordance with the recommendations of the National Building Code and the installation guide included in the product specifications of the manufacturer. The original invoice from the authorized dealer must be supplied.

The warranty does not cover any damages resulting from:

- Improper installation.
- Wall movements due to the subsidence of the soils or other causes.
- Contact with chemical products, paint or others.
- Stains, oxidation, discoloration and fading due to polluting atmospheric agents or any external agents.
- Impex Stone products are not suitable for use on any area subjected to walking surfaces.

This warranty only covers Impex Stone defective products. It does not include labor and is limited to the original buyer.

We invite to visit our website regularly to discover our continuous flow of novelties.



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